

**TECHNICAL BULLETIN**

**TRANSFER TAPE**

PRODUCT:	<b>9730 Medical Grade Adhesive Transfer Tape</b>		
PRIMARY USE:	9730 has a broad range of bonding ability to a variety of substrates at room temperature: films, foams, and fabrics and it bonds well to skin.		
DESCRIPTION:	A 3 mil high-tack, unsupported acrylic, permanent pressure-sensitive film cast on a paper release liner.		
LINER:	80# white Densified Kraft		
BIOLOGICAL PROPERTIES:	<p>NO CYTOTOXICITY* NON-IRRITATING* HYPOALLERGENIC*</p> <p>*Adchem's suppliers have provided information on adhesives used for skin contact that have been tested per the guidelines for cytotoxicity; skin irritation and sensitization as provided in ISO 10993. These test results suggest a positive outcome for skin contact applications, but it is device manufacturer's responsibility to test the finished article to the relevant sections of ISO10993 applicable to medical device.</p>		
TYPICAL PHYSICAL PROPERTIES:	Thickness	Adhesive (nominal)	3 mil
		Liner (nominal)	4.0 mil
	Peel Adhesion	PSTC #101; backed with 1 mil polyester	
		Initial	46 oz/inch width
		24 hour dwell	70 oz/inch width
		PSTC #101; backed with 4 mil dead soft aluminum foil	
		Initial	80 oz/inch width
		24 hour dwell	96 Oz/inch width
	Shear Adhesion	NOTE: Peel tests are performed as per PSTC #101, which states one minute maximum dwell time. In general, for acrylic adhesives, longer residence time yields much higher peel values.	
		PSTC # 107, Modified; 250 gm./sq.in. @ Room Temperature ..... 7+ Days	

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**9730 Medical Grade Adhesive Transfer Tape**

METHOD OF APPLICATION:	<p>Initial Lamination: Laminate adhesive film to substrate with firm, even pressure, preferably through a pressure roller. Laminating surface must be clean, dry, and free from grease and oil.</p> <p>Final Assembly: Remove the liner and bond the initial laminate with firm pressure. Be sure surface is clean, dry, and free from grease and oil or particulate matter.</p> <p>Note: Ultimate bond strength may be accelerated by the use of heat e.g. 150-200°F for a 5 second dwell time.</p>
PRODUCT FEATURES:	<ul style="list-style-type: none"> <li>. Smooth 3-mil adhesive.</li> <li>. Die cuts cleanly.</li> <li>. Good tack and shear.</li> <li>. Hypoallergenic.</li> </ul>
SERVICE TEMPERATURE:	<p>-30°F to 220°F</p> <p>NOTE: This information is provided as a means to help characterize the adhesive's temperature resistance. Note that this data is based on limited testing and under no load. The practical service temperature of this or any adhesive system is dependent on many variables including the substrates being bonded, environmental conditions, and the loading and method of application. The purchaser is responsible for determining the suitability of this or any product for their particular purpose and process. The recommended application temperature is 68°F to 100°F.</p>
NOTES:	<p>The use of heat and pressure will help to increase the initial bond of the product to the substrate. Testing is recommended prior to laminating to any material that contains migrating plasticizers.</p>
RELATED ADCHEM PRODUCTS:	<p>9728: 2-mil medical grade acrylic transfer tape</p>
SHELF LIFE:	<p>One year from date of shipment when stored under cool, dry conditions.</p>

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